

突合せ溶接継手 10S / 20S / S40

掛率 %

90° エルボ ロング



材質 呼び径	肉厚	SUS304W			SUS316W			SUS316LW		
		10S	20S	S40	10S	20S	S40	10S	20S	S40
3/8		700	1,000	1,400	1,200	1,500	2,100	1,400	2,000	2,800
1/2		700	1,000	1,400	1,200	1,500	2,100	1,400	2,000	2,800
3/4		700	1,000	1,400	1,200	1,500	2,100	1,400	2,000	2,800
1		700	1,000	1,400	1,200	1,500	2,100	1,400	2,000	2,800
1 1/4		800	1,100	1,600	1,300	1,700	2,500	1,500	2,200	3,200
1 1/2		900	1,300	1,900	1,500	1,900	2,800	1,900	2,500	3,700
2		1,200	1,700	2,800	2,100	2,600	4,200	2,600	3,400	5,500
2 1/2		2,000	3,300	4,600	3,600	4,900	8,100	4,200	6,500	9,700
3		2,700	4,600	6,600	4,900	6,900	11,700	5,700	9,700	13,300
3 1/2		8,000	13,600	20,200	14,900	22,300	35,000	16,800	28,600	40,400
4		4,400	7,500	13,800	8,200	12,900	20,700	9,300	15,800	27,500

※4インチ以上は別途お見積り致します

90° エルボ ショート



材質 呼び径	肉厚	SUS304W			SUS316W			SUS316LW		
		10S	20S	S40	10S	20S	S40	10S	20S	S40
1		800	1,200	1,700	1,500	1,800	2,500	1,600	2,400	3,400
1 1/4		900	1,300	1,900	1,600	2,000	2,900	1,800	2,700	3,800
1 1/2		1,100	1,500	2,300	1,800	2,200	3,400	2,300	3,000	4,500
2		1,500	2,100	3,300	2,500	3,100	5,000	3,200	4,100	6,600
2 1/2		2,400	3,900	5,600	4,300	5,900	9,700	5,100	7,800	11,700
3		3,300	5,500	7,900	5,900	8,200	14,100	6,900	10,900	16,000
3 1/2		9,600	16,400	24,300	17,800	26,800	42,000	20,200	34,400	48,500
4		5,300	9,000	16,500	9,900	15,500	24,800	11,200	19,000	33,000

※4インチ以上は別途お見積り致します

45° エルボ ロング



材質 呼び径	肉厚	SUS304W			SUS316W			SUS316LW		
		10S	20S	S40	10S	20S	S40	10S	20S	S40
3/8		600	800	1,100	1,000	1,200	1,700	1,100	1,600	2,300
1/2		600	800	1,100	1,000	1,200	1,700	1,100	1,600	2,300
3/4		600	800	1,100	1,000	1,200	1,700	1,100	1,600	2,300
1		600	800	1,100	1,000	1,200	1,700	1,100	1,600	2,300
1 1/4		700	900	1,300	1,100	1,300	2,000	1,300	1,800	2,600
1 1/2		800	1,000	1,500	1,200	1,500	2,300	1,500	2,000	3,000
2		900	1,400	2,100	1,700	2,100	3,300	1,900	2,700	4,400
2 1/2		1,600	2,600	3,700	2,900	3,900	6,500	3,400	5,200	7,800
3		2,100	3,600	5,300	3,900	5,500	9,400	4,500	7,300	10,500
3 1/2		6,400	10,900	16,200	11,900	17,900	28,200	13,500	22,900	32,400
4		3,600	6,200	11,000	6,600	10,300	16,500	7,600	13,100	22,000

※4インチ以上は別途お見積り致します



材質 呼び径 肉厚	SUS304W			SUS316W			SUS316LW		
	10S	20S	S40	10S	20S	S40	10S	20S	S40
3/8	1,200	1,600	1,900	1,800	2,400	2,800	2,200	3,200	3,700
1/2	1,200	1,600	1,900	1,800	2,400	2,800	2,200	3,200	3,700
3/4	1,200	1,600	1,900	1,800	2,400	2,800	2,200	3,200	3,700
1	1,200	1,600	1,900	1,800	2,400	2,800	2,200	3,200	3,700
1 1/4	1,300	1,700	2,000	1,900	2,600	3,100	2,400	3,400	4,100
1 1/2	1,300	1,700	2,000	1,900	2,600	3,100	2,400	3,400	4,100
2	1,400	1,800	2,500	2,100	2,800	3,700	2,800	3,700	4,900
2 1/2	1,500	2,000	3,400	2,300	2,900	5,100	3,100	3,900	6,800
3	1,600	2,300	4,000	2,400	3,500	5,900	3,200	4,700	7,900
3 1/2	2,600	4,100	6,900	4,000	6,200	10,300	5,300	8,300	13,700
4	2,000	2,700	5,000	2,900	4,000	7,600	3,900	5,300	10,000

※4インチ以上は別途お見積り致します

T チーズ

同径



材質 呼び径 肉厚	SUS304W			SUS316W			SUS316LW		
	10S	20S	S40	10S	20S	S40	10S	20S	S40
3/8	1,700	2,800	3,700	2,700	3,900	5,300	3,400	5,200	7,000
1/2	1,700	2,800	3,700	2,700	3,900	5,300	3,400	5,200	7,000
3/4	1,700	2,800	3,700	2,700	3,900	5,300	3,400	5,200	7,000
1	1,700	2,800	3,700	2,700	3,900	5,300	3,400	5,200	7,000
1 1/4	1,800	2,900	4,000	3,300	4,500	6,500	3,600	6,000	8,400
1 1/2	1,900	3,100	4,200	3,500	4,700	6,800	3,800	6,200	8,600
2	2,000	3,700	4,600	3,800	6,500	7,800	4,200	7,200	9,700
2 1/2	3,200	5,500	8,600	6,100	9,800	14,100	6,800	11,600	17,100
3	4,400	7,500	11,400	8,400	13,100	19,400	9,300	15,800	22,800
3 1/2	10,800	21,400	30,700	20,600	35,000	47,400	22,700	42,700	61,400
4	6,300	12,000	20,300	12,000	20,600	30,400	13,300	23,900	40,500

※4インチ以上は別途お見積り致します

T チーズ

異径



●1~3 段落ち

材質 呼び径 肉厚	SUS304W			SUS316W			SUS316LW		
	10S	20S	S40	10S	20S	S40	10S	20S	S40
3/4 × 1/2	2,000	3,300	4,400	3,400	4,900	6,600	4,000	6,500	8,800
1 × 3/4 · 1/2	2,000	3,300	4,400	3,400	4,900	6,600	4,000	6,500	8,800
1 1/4 × 1 · 3/4 · 1/2	2,100	3,600	4,900	4,000	5,700	8,100	4,500	7,500	10,300
1 1/2 × 1 1/4 · 1 · 3/4	2,200	3,800	5,100	4,100	5,900	8,300	4,700	7,700	10,800
2 × 1 1/2 · 1 1/4 · 1	2,500	4,600	5,800	4,700	8,200	9,800	5,300	9,200	12,200
2 1/2 × 2 · 1 1/2 · 1 1/4	4,000	6,900	10,700	7,600	12,200	17,500	8,400	14,300	21,400
3 × 2 1/2 · 2 · 1 1/2	5,400	9,200	14,300	10,300	16,400	23,800	11,400	19,400	28,500
3 1/2 × 3 · 2	13,500	26,700	38,400	25,700	43,700	59,100	28,400	53,400	76,800
4 × 3 1/2 · 3 · 2 1/2	7,900	15,000	25,400	15,100	25,700	38,000	16,600	29,900	50,600

●4~5 段落ち

材質 呼び径 肉厚	SUS304W			SUS316W			SUS316LW		
	10S	20S	S40	10S	20S	S40	10S	20S	S40
1 1/2 × 1/2	2,600	4,500	6,000	4,900	6,800	9,700	5,500	9,000	12,600
2 × 3/4 · 1/2	2,900	5,500	6,700	5,600	9,500	11,700	6,100	11,000	14,100
2 1/2 × 1	4,700	8,200	12,900	9,000	14,700	20,800	9,900	16,800	25,600
3 × 1 1/4 · 1	6,500	11,100	17,100	12,400	19,600	28,500	13,700	23,400	34,200
3 1/2 × 1 1/2	16,200	32,000	46,100	30,800	52,500	70,900	34,100	64,000	92,100
4 × 2 · 1 1/2	9,400	17,900	30,400	17,900	30,400	45,600	19,800	35,800	60,800

※4インチ以上は別途お見積り致します

R(C) レジューサー コンセントリック

●1~3 段落ち

材質 呼び径 肉厚	SUS304W			SUS316W			SUS316LW		
	10S	20S	S40	10S	20S	S40	10S	20S	S40
1/2 × 3/8	1,000	1,400	1,700	1,800	2,100	2,600	2,000	2,700	3,400
3/4 × 1/2 · 3/8	1,000	1,400	1,700	1,800	2,100	2,600	2,000	2,700	3,400
1 × 3/4 · 1/2 · 3/8	1,000	1,400	1,700	1,800	2,100	2,600	2,000	2,700	3,400
1 1/4 × 1 · 3/4 · 1/2	1,100	1,500	1,900	1,900	2,300	2,900	2,100	2,900	3,700
1 1/2 × 1 1/4 · 1 · 3/4	1,200	1,700	2,100	2,100	2,500	3,100	2,400	3,300	4,100
2 × 1 1/2 · 1 1/4 · 1	1,400	2,200	2,800	2,500	3,300	4,200	2,800	4,400	5,500
2 1/2 × 2 · 1 1/2 · 1 1/4	1,700	2,900	4,000	3,200	3,900	6,100	3,600	5,100	8,100
3 × 2 1/2 · 2 · 1 1/2	2,100	3,900	4,900	3,900	5,900	7,800	4,500	7,600	10,300
3 1/2 × 3 · 2 1/2 · 2	5,600	9,600	12,900	10,700	16,600	22,500	11,800	20,200	27,100
4 × 3 1/2 · 3 · 2 1/2	3,100	5,200	7,200	5,900	7,800	12,700	6,600	10,400	15,200



●4~5 段落ち

材質 呼び径 肉厚	SUS304W			SUS316W			SUS316LW		
	10S	20S	S40	10S	20S	S40	10S	20S	S40
1 1/2 × 1 1/2	1,300	1,900	2,300	2,300	2,700	3,500	2,600	3,600	4,600
2 × 3/4 · 1/2	1,500	2,400	3,100	2,700	3,700	4,600	3,000	4,900	6,100
2 1/2 × 1	1,800	2,900	4,200	3,500	4,300	6,800	3,800	5,700	8,900
3 × 1 1/4 · 1	2,300	4,000	5,300	4,300	6,500	8,600	4,900	8,400	11,200
4 × 2 · 1 1/2	3,400	5,800	7,900	6,500	8,600	14,000	7,200	11,500	16,600

※4インチ以上は別途お見積り致します

R(E) レジューサー エキセントリック

●1~3 段落ち

材質 呼び径 肉厚	SUS304W			SUS316W			SUS316LW		
	10S	20S	S40	10S	20S	S40	10S	20S	S40
1/2 × 3/8	1,300	2,100	2,800	2,300	3,200	4,200	2,800	4,200	5,500
3/4 × 1/2 · 3/8	1,300	2,100	2,800	2,300	3,200	4,200	2,800	4,200	5,500
1 × 3/4 · 1/2 · 3/8	1,300	2,100	2,800	2,300	3,200	4,200	2,800	4,200	5,500
1 1/4 × 1 · 3/4 · 1/2	1,400	2,300	3,000	2,700	3,400	4,500	3,000	4,400	5,700
1 1/2 × 1 1/4 · 1 · 3/4	1,600	2,500	3,200	3,100	3,800	4,800	3,400	5,000	6,400
2 × 1 1/2 · 1 1/4 · 1	1,900	3,300	4,100	3,700	4,900	6,100	4,000	6,500	8,100
2 1/2 × 2 · 1 1/2 · 1 1/4	2,500	3,900	5,800	4,800	5,800	9,200	5,300	7,700	12,200
3 × 2 1/2 · 2 · 1 1/2	3,100	5,200	7,200	5,900	7,800	12,700	6,600	10,400	15,200
3 1/2 × 3 · 2 1/2 · 2	8,600	14,700	19,800	16,400	25,400	33,200	18,100	30,900	41,600
4 × 3 1/2 · 3 · 2 1/2	4,600	7,900	12,600	8,800	11,700	20,200	9,700	15,600	25,200



●4~5 段落ち

材質 呼び径 肉厚	SUS304W			SUS316W			SUS316LW		
	10S	20S	S40	10S	20S	S40	10S	20S	S40
1 1/2 × 1 1/2	1,700	2,800	3,600	3,300	4,200	5,300	3,600	5,500	7,100
2 × 3/4 · 1/2	2,100	3,600	4,500	4,000	5,400	6,800	4,500	7,200	9,000
2 1/2 × 1	2,800	4,300	6,500	5,400	6,400	10,100	5,900	8,500	13,700
3 × 1 1/4 · 1	3,400	5,800	7,900	6,500	8,600	14,000	7,200	11,500	16,600
4 × 2 · 1 1/2	5,000	8,500	13,900	9,500	12,900	21,900	10,500	17,200	27,700

※4インチ以上は別途お見積り致します